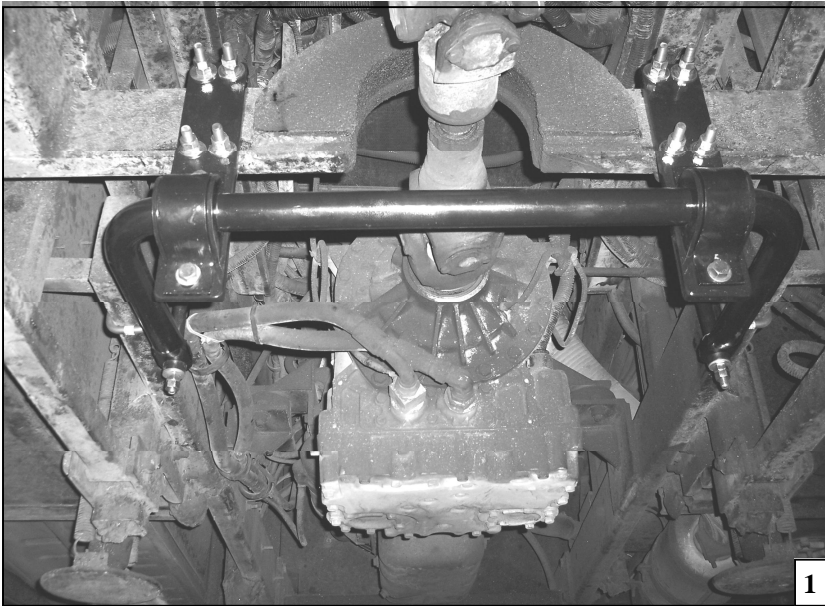


# Hellwig PRODUCTS.com

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## INSTALLATION INSTRUCTIONS REAR STABILIZER BAR MONACO RR8R CHASSIS

Thank you for purchasing a quality Hellwig Product.



UNDERVIEW  
OF END LINK  
ASSEMBLY



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## TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

**SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.**

**NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.**

**NOTE: THIS FRONT SWAY BAR IS DESIGNED TO MOUNT ON THE FRONT CROSSMEMBER WITH THE ARMS FACING THE REAR OF THE VEHICLE.**

1. Install the D-shaped poly bushings on the sway bar in as close a mounting position as in photo one ( 1 ).
2. Install the frame mounting brackets using the short square U-bolts and mounting hardware provided on the vehicles crossmember. **See photos one ( 1 ) and two ( 2 ). Leave loose at this time to allow for adjustment later.**
3. Install the end link hanger brackets on the vehicles frame as in photo ( 3 ). Using the long square U-bolts ( pointing towards the vehicles body ) tighten using the hardware provided. **Leave loose at this time to allow for adjustment later.**
4. Raise the sway bar up to the sway bar hanger brackets mounted on the vehicles frame. Install the U-plates over the D-bushings with ( 1/2" ) flat washers and nuts provided. **Again leave loose at this time to allow for adjustment.**
5. Assemble the end link assemblies as in photo ( 3 ) on the arms of the sway bar. Raise the sway bar arms up to the mounted bracket on the frame. Finish the end link assembly. Tighten just slightly that the poly bushings start to bulge. ( Do not over tighten or damage can occur to the poly bushings).
6. With the sway bar properly align on the vehicles crossmember and the end links are straight up and down. Torque all mounting hardware to the specified rates.
7. Re-check your installation make sure that any of the mounting hardware will not damage any wires, hoses etc..

**ATTENTION INSTALLER: PLEASE MAKE SURE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS AND THE WARRANTY FORM.**

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## PARTS LIST

**RSB # 7233**

**MONACO M/H CHASSIS**

| <b>PART #</b>    | <b>QTY</b> | <b>DESCRIPTION</b>                   |
|------------------|------------|--------------------------------------|
| 20217233         | 1          | 1-5/8" REAR SWAY BAR                 |
| <b>20907233</b>  | <b>1</b>   | <b>COMPLETION KIT # 7233</b>         |
| 118000031        | 4          | 1/2" X 5-1/8" X 4-1/4" SQUARE U-BOLT |
| 118000032        | 2          | 1/2" X 2" X 7-1/2" SQUARE U-BOLT     |
| 20800072         | 2          | 1/2" X 6-1/4" END LINK SPACER        |
| 10090512         | 2          | 1/2" X 12" END LINK                  |
| 20800073         | 2          | END LINK HANGER BRACKET              |
| 20800074         | 2          | SWAY BAR HANGER BRACKET              |
| 111000154        | 2          | 1-5/8" POLY BUSHING                  |
| 20800148         | 2          | U-PLATE                              |
| <b>125020009</b> | <b>1</b>   | <b>SMALL PARTS BAG # BG-009</b>      |
| 111000762        | 8          | 1/2" END LINK BUSHING                |
| 102400027        | 8          | 17/32" X .16" X 1-1/4" FLAT WASHER   |
| 107521044        | 8          | 1/2" LOCK NUT                        |
| 102529114        | 20         | 1/2" X .137 HARDENED WASHER          |
| 105521044        | 16         | 1/2" HEX NUT                         |
| 107501045        | 4          | 1/2" STOVER LOCK NUT                 |
| 101500309        | 4          | 1/2" X 1-1/2" # 8 FRAME BOLTS        |
| 135007233        | 1          | INSTRUCTION SHEET ( R-7233 )         |